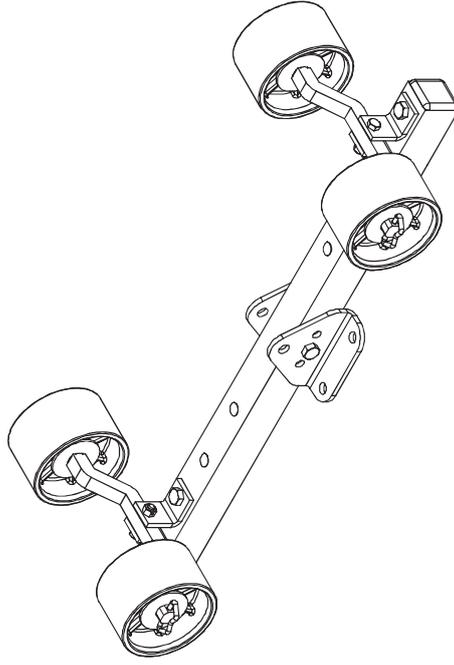
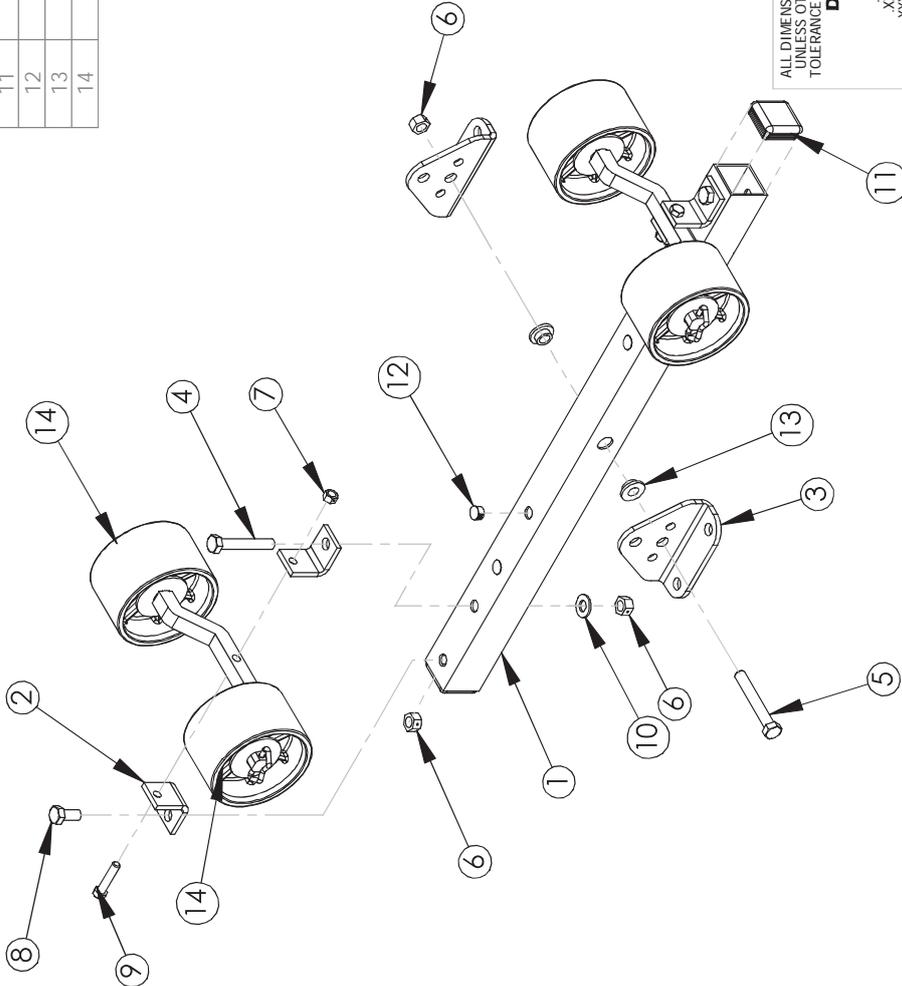
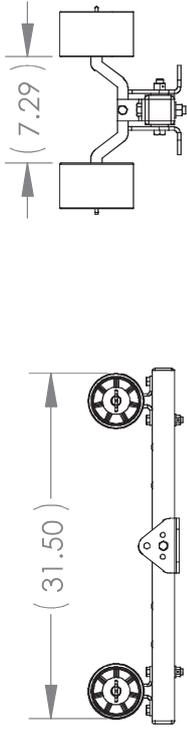


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	100-00034	ROLLER BEAM TUBE	1
2	100-00047	L-BRACKET	4
3	100-00994	ROLLER BEAM BRACKET	2
4	210-00012	.50"-13 X 3.00" HX HD BOLT	2
5	210-00013	.50"-13 X 3.50" HX HD BOLT	1
6	210-00061	.50"-13 CENTERLOCK HEX NUT	5
7	210-00076	.375"-16 CENTERLOCK HEX NUT	2
8	210-00133	.50"-13 X 1.00" HX HD BOLT	2
9	210-00178	.375"-16 X 1.75" HX HD BOLT	2
10	210-00240	.50" SAE FLAT WASHER ZINC	2
11	229-00026	END CAP	2
12	229-00028	PLUG	4
13	229-00229	NYLON WASHER	2
14	310-01505	ROLLER SUB-ASSEMBLY	2



ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE STATED. TOLERANCES EXCEPT AS NOTED

DECIMALS:
 X ±0.100
 XX ±0.060
 XXX ±0.030
 XXXX ±0.010

ANGLES:
 ±1°

ALL FORMED ANGLES EQUAL 90° UNLESS NOTED OTHERWISE

() INDICATES REFERENCE

THE INFORMATION IN THIS DRAWING IS THE SOLE PROPERTY OF KARAVAN TRAILERS, INC. ANY REPRODUCTION OR TRANSMISSION OF THIS DRAWING WITHOUT THE WRITTEN PERMISSION OF KARAVAN TRAILERS, INC. IS PROHIBITED.

APPROVED BY:
 DOUG DRAY
 DRAWN BY:
 PHIL DEBERNCZUS

DATE: 04-01-03

SHEET: 1 OF 1

SCALE: N/A

KARAVAN
 TRAILERS

TITLE: ROLLER ASSEMBLY, 32"

MATL: SEE B.O.M.

FINISH: N/A

DWG. #: 310-01558-D

D/1	15313	LJW	04-19-11	UPDATED DRAWING
D	15036	KMH	03-16-11	210-00061 REPLACED 210-00047
DWG. REV.	EGR/NDR NUMBER	REVISED BY	DATE	DESCRIPTION