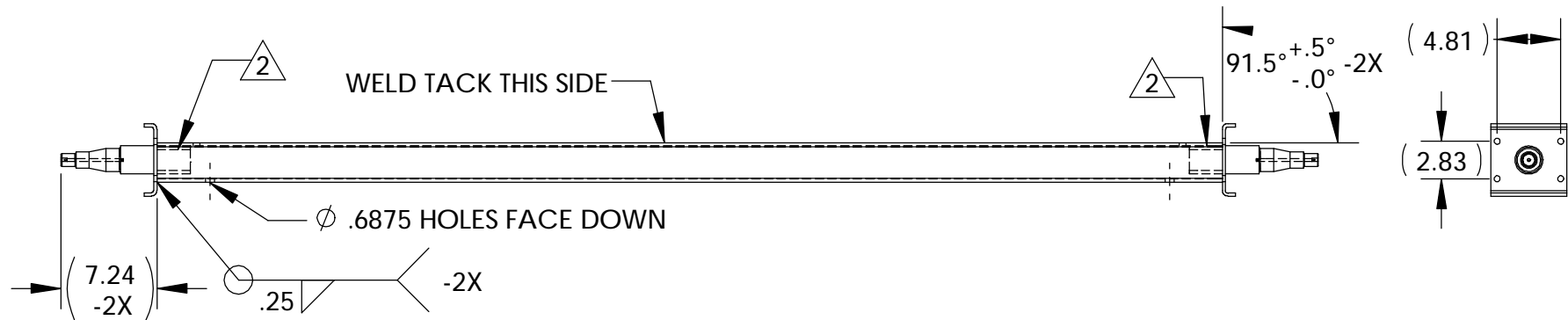
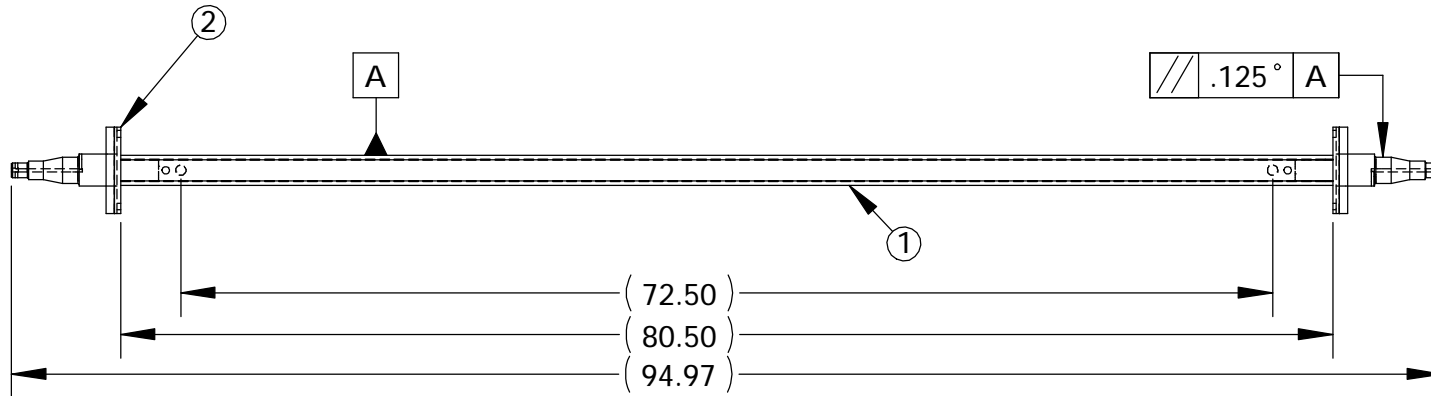


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	100-05121	AXLE TUBE	1
2	218-00021	SPINDLE	2



NOTES:

1.) CAPACITY: 6000#

**2** SPINDLE IS WELDED TO THE TOP OF THE INSIDE OF THE TUBE.

ALL DIMENSIONS ARE IN INCHES  
UNLESS OTHERWISE STATED  
TOLERANCES EXCEPT AS NOTED  
DECIMALS:  
.X ±0.100  
.XX ±0.060  
.XXX ±0.030  
.XXXX ±0.010  
ANGLES:  
±1°  
ALL FORMED ANGLES  
EQUAL 90° UNLESS  
NOTED OTHERWISE  
( ) INDICATES REFERENCE

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APPROVED BY:  
~ ~ ~  
DRAWN BY:  
MATTHEW J. HEINEN  
DATE:  
10/12/2012  
SHEET:  
1 OF 1  
SCALE:  
N/A

**KARAVAN**

TITLE: AXLE WELDMENT

MAT'L: SEE B.O.M.

FINISH: -BL, -ZN

DWG. #: 300-02905

DWG. REV.	ECR/NDR NUMBER	REVISED BY	DATE	DESCRIPTION
A	15575	MJH	10-12-12	NEW PART DRAWING CREATED.

## First Piece - In Process Inspection Sheet

Vendor \_\_\_\_\_

Description: **Axle Weldment**

Part # **300-02905**

Rev. **A**

QA Approval: **K. Hopf**

JOB# \_\_\_\_\_

Characteristic	Tol.	Method	Freq.	1st Piece	A/R	2	A/R	3	A/R	4	A/R	5	A/R	6	A/R	7	A/R	Inspected By:	
<b>WELD</b>																			1 /
91.5° - 2X	+.5° -.0°	Template CF137	Every piece																2 /
<b>VIEW A</b>																			3 /
Ø.6875 holes face down	NA	Visual	Every piece																4 /
Weld tack this side	NA	Visual	Every piece																5 /
<b>Weld per print</b>	NA	Visual	Every piece																6 /
<b>Remove all visible weld spatter</b>	NA	Visual	Every piece																7 /